

# Directions

## From the A19 North or South

Take the A66 turn off towards Middlesbrough  
Travel for 3.2 miles until you come to a roundabout  
Take first exit off roundabout onto Moor Road  
Go straight over next roundabout onto Shepherdson Way, over a railway bridge  
Take the first exit off the next roundabout, bearing left onto Halyard Way  
The site is now on your right.

## From the A1(M):

### Directions from the North

Come off the A1(M) at Junction 59 and head into Darlington on the A167  
Straight ahead for approx. 5 miles, go straight over at the traffic lights  
Take the first exit off the roundabout bearing left  
Carry on along there, take first exit off mini roundabout  
Straight over at the traffic lights  
Take the 2nd exit on the next roundabout  
Take the 1st exit on the next roundabout  
Carry on along the A66 for approx 13 miles until you come to a roundabout  
Take first exit off roundabout onto Moor Road  
Go straight over next roundabout onto Shepherdson Way, over a railway bridge  
Take first exit off next roundabout, bearing left onto Halyard Way  
The site is now on your right.

### Directions from the South

Come off the A1(M) at Junction 57 towards Darlington on the A66  
Take the first exit off the first roundabout towards Darlington  
Take the 3rd exit off the next roundabout carrying on the A66 (Darlington Bypass)  
Take the second exit on the next roundabout  
Take the second exit on the next roundabout  
Take the second exit on the next roundabout  
Carry on along the A66 for approx 13 miles until you come to a roundabout  
Take first exit off roundabout onto Moor Road  
Go straight over next roundabout onto Shepherdson Way, over a railway bridge  
Take first exit off next roundabout, bearing left onto Halyard Way  
The site is now on your right.

